



Coating Specification 3281

Vitrethane coated Metal Composite Panel

Environment	Urban/External		
Location	N/A		
Substrate	Chemetal products: 230, 309, 704, 721 & others*		
Specification No	3281	Date	9/4/2015
Writer	Tom Williams		

(*an adhesion test is recommended for any other substrates not listed on this specification)

Overview:

SURFACE PREPARATION

Clean in accordance with AS1627.1 to remove all degreasing products, grease, dirt, salts and other contaminants.

APPLICATION

1. Apply one top coat of **Vitrethane 644 Anti-Graffiti** exterior polyurethane finish to achieve 50 microns as per data sheet 055.